



## 1911A1 Series 70

**Field Strip** **ENSURE GUN IS CLEAR!** Rotate Barrel Bushing  $\frac{1}{4}$  turn CW and ease tension on Recoil Spring. Move Slide to Disassembly Notch, remove Slide Stop Lever, and remove from frame. Rotate Bushing CCW and separate Slide and Frame.

**Assembly** Assemble Slide on Frame at Disassembly Notch. Insert Slide Stop Lever. Compress spring and rotate Bushing  $\frac{1}{4}$  turn CCW, capturing Recoil Spring Plug.

**Basic Safety Check WITH UNLOADED GUN:** With either or both safeties engaged, verify hammer does not fall. Depress Grip Safety, push down Thumb Safety, and verify hammer falls completely.

GRID: 1.00"

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Instructions: Cut on dotted lines / fold to make a 3x5 "card". Information adapted from OEM sources; not verified nor endorsed. User is advised to verify any content herein with manufacturers documentation.

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### Disassemble Frame

**Field Strip.** Remove Grips. Cock Hammer. Position Thumb Safety mid point, between on and off, then pull straight up. Note: Plunger Assembly is under tension - use caution!

Ease Hammer down. Push Main Spring Housing pin out to the RIGHT. Slide MSH down. Remove Grip Safety and Sear Spring. Push Hammer Pin out to the LEFT and remove Hammer. Push Sear Pin out to the LEFT and remove Sear and Disconnecter. Depress Mag Release while turning Lock  $\frac{1}{4}$  CCW, then withdraw. Remove Trigger by sliding it to the rear.

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### Assemble Frame

Insert Trigger. Insert Mag Release and turn Lock  $\frac{1}{4}$  CW. Place Disconnecter then Sear, insert Sear Pin. Place Hammer, Hammer Strut up, insert Hammer Pin. Place Sear Spring and slide MSH  $\frac{1}{2}$  way. Fold Hammer Strut down. Place Grip Safety and insert Plunger Assembly. Cock hammer and Install Thumb Safety (at mid point; depress plunger A/R). Decock. Slide MSH up, capturing Hammer Strut in cup AND Grip Safety tab. Holding MSH under tension, drive MSH Pin in from the LEFT. Install Grips. Assemble frame to slide. Perform **Basic Safety Check**.

### Hammer Follow Test (ONLY AFTER TRIGGER WORK):

With no mag, lock slide to rear. Point gun downwards at  $45^\circ$ , grip safety and trigger depressed. Drop slide using Slide Stop. **PASS** if hammer remains at full cock. **FAIL** otherwise.

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